

# **C** Series Pressure Regulating Valves - BSPT

# Designed for Hydra-Cell or any Positive Displacement Pump



Economical C20 Series Valves.



In-line and Off-line C46 Series Valves.



Seal-less C60 Series Valves.



# **C Series Pressure Regulating Valves**

# **Versatile Application for Positive Displacement Pumps**

Designed for use with any positive displacement pump, Hydra-Cell C Series pressure regulating valves bypass system fluid to prevent excess system pressure. They can also be used as pressure relief valves.

When a system discharge is completely closed (e.g. closed spray gun, closed valve, plugged nozzle) the Hydra-Cell valve bypasses the total system fluid flow. The valves also balance system pressure for multiple-gun operations.

# **Design Advantages**



The valve design is based on using a simple tapered plunger with a valve seat. When excess pressure overcomes the adjustable spring pressure on the plunger, the plunger lifts off the seat, allowing fluid to bypass and reduce system pressure.

When the valve is mounted in the discharge line, its modified flow-through design reduces wear on the plunger and seat. Baffles on either side of the plunger and seat extend valve life by directing flow around these critical components.

# Seal-less Diaphragm



# **Performance Advantages**

- Accurate and repeatable.
- · Adjustable.
- Immediate response.
- · Smooth, chatter-free bypass.
- No external springs or moving parts.
- · Flow-through design with minimal pressure surge.
- · Heavy-duty construction.

# Easy to Service

Hydra-Cell C Series valves can be serviced in place without removing any fittings or plumbing. Simply remove the top of the body and replace any worn internal components.



The model C62 seal-less valve is the most frequently specified pressure regulating valve in a Hydra-Cell pumping system.

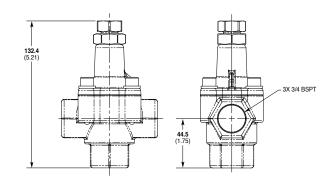
# **C20 Series Valves**

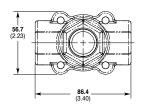
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C22 valve with Brass body

# **Dimensions**

# C22 with 3/4" BSPT Ports mm (Inches)

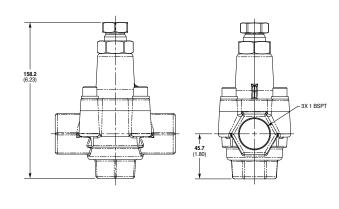


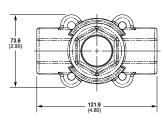


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C23 valve with Stainless Steel body

# C23 with I" BSPT mm (Inches)

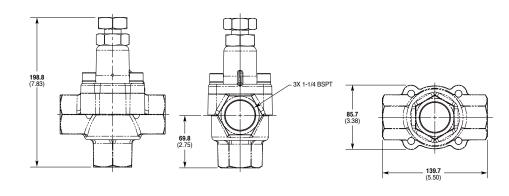






C24 valve with Brass body

# C24 with I-I/4" BSPT Ports mm (Inches)



# **C20 Series Valves How to Order**

# **Ordering Information**

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A complete C22, C23 or C24 Model Number contains 11 digits, including 8 customer-specified design and material options, for example: C22DABNSSEF.

D:!	Order	December				
Digit	Code	Description				
1-4	C22D	Valve Configuration & Capacities 11.3-37.8 I/min (3-10 gpm) BSPT Ports				
	C23D	11.3-75.7 I/min (3-20 gpm) BSPT Ports				
	C24D	18.9-151.4 I/min (5-40 gpm) BSPT Ports				
5	ULTD	Pressure Range (Spring Selection)				
3	Α	5-34 bar (75-500 psi)				
	В	34-69 bar (500-1000 psi)				
	С	69-103 bar (1000-1500 psi)				
6		Body/Top Material				
	В	Brass/Plated Steel				
	Н	Hastelloy CW12MW/Plated Steel				
	S	316L Stainless Steel/Plated Steel				
7		Seals/Back-up Seals				
	Α	Urethane/UHMW Polyethylene				
	В	FKM/UHMW Polyethylene				
	E	EPDM/PTFE				
	N	Buna-N/Buna-N				
	V	FKM/PTFE				
8	н	<b>Valve Seats</b> Hastelloy C				
	R	316L Stainless Steel				
	S	17-4 Stainless Steel				
	Т	Tungsten Carbide				
9		Plungers				
	Н	Hastelloy C				
	R	316L Stainless Steel				
	S	17-4 Stainless Steel				
	T	Tungsten Carbide				
10		Seat Size				
	E	For C22 Models				
	J	For C23 Models				
	N	For C24 Models				
11		Port Size				
	F	For C22 Models (3/4")				
	G	For C23 Models (1")				
	Н	For C24 Models (1-1/4")				

For Installation Guidelines, and reference on identifying metallic components of C20 Series plungers and plunger valve seats, see page 9.

# **Ratings and Specifications**

Flow Capacity	Maximum		Minimum		
Model	gpm	l/min	gpm	l/min	
C22	10.0	37.8	3.0	11.3	
C23	20.0	75.7	3.0	11.3	
C24	40.0	151.4	5.0	18.9	

Pressure Range	M	tion	
(All Models)	DA	DB	DC
psi	75-500	500-1000	1000-1500
bar	5-34	34-69	69-103

bar	5-34	34-69	69-103
Max. Temperature	93°C (2	00°F)	
<b>Inlet &amp; Outlet Ports</b>			
C22	3/4" BSI	PT	
C23	1" BSPT		
C24	1-1/4" BSPT		
Weight			
C22	1.3 kg (3	3 lbs.)	
C23	2.7 kg (6 lbs.)		
C24	4.5 kg (10 lbs.)		

C22 valves are used with Hydra-Cell models G10 and G12.

C23 valves are used with Hydra-Cell model G25.

C24 valves are used with Hydra-Cell models G35 and G66.

C20 Series valves can be used as a lower-cost alternative to C60 Series seal-less valves when higher discharge pressures are not required.

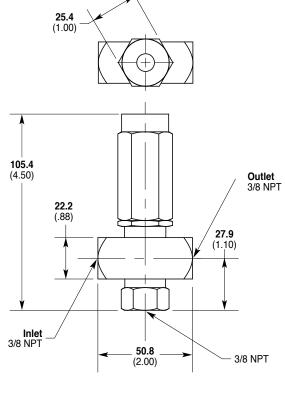
# C46 Series Valves - only available in NPT Ports

# **Dimensions**

# C46 for In-Line Mount with 3/8" NPT Ports mm (Inches)



C46 In-line with Brass body.



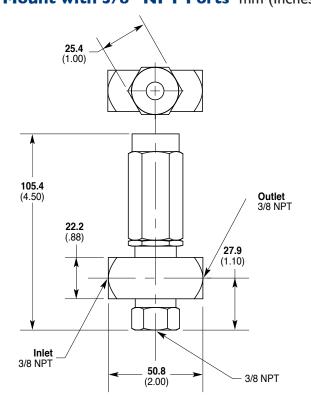
C46 for Off-Line Mount with 3/8" NPT Ports mm (Inches)



C46 Off-line with Stainless Steel body.



C46 Off-line with Brass body.



# **C46 Series Valves How to Order**

# **Ordering Information**

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A complete C46 Model Number contains 11 digits, including 4 customer-specified design and material options, for example: C46AABESSEE

Digit	Order Code	Description
1-3		Valve Configuration & Capacities
	C46	1-37.8 l/min (0.2-10 gpm) NPT Ports
4		Mounting Design
	Α	In-line (Brass only)
	В	Off-line (Brass or Stainless Steel)
5		Pressure Range (Spring Selection)
	Α	Low Spring: 3-34 bar (50-500 psi)
	В	Medium Spring: 7-62 bar (100-900 psi)
	C	Standard Spring: 13-103 bar (200-1500 psi)
6		Body Material
	В	Brass
	S	316L Stainless Steel (Off-line models only)
7	E	<b>O-rings</b> FPDM
	E N	Buna-N
	V	FKM
8		Piston
	S	316L Stainless Steel
9		Seat
	S	316L Stainless Steel
10		Seat Size
	E	For C46 Models
11		Port Size
	E	For C46 Models (3/8" NPT)

For Installation Guidelines, see page 9.

# **Ratings and Specifications**

Flow Capacity		aximum	Min	imum		
Model	gpm	l/min	gpm	l/min		
C46 In-line 7.0		26.5 0.2		1.0		
C46 Off-line	10.0	37.8	37.8 0.2			
Pressure Range	•					
Low Spring		3-34 bar (50-500 psi)				
Medium Spring		7-62 bar (100-900 psi)				
Standard Spring		13-103 bar (200-1500 psi)				
Max. Temperate	ure	93°C (200°F)				
<b>Inlet &amp; Outlet P</b>	orts	3/8" NPT				
Weight		0.33 kg (12 oz.)				

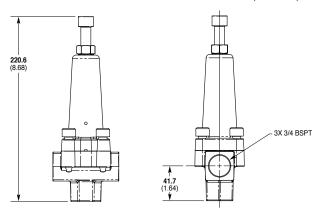
C46 Series valves are used with Hydra-Cell models G20, G21, G22, G03/G13, and G03/G13 Mono-Block.

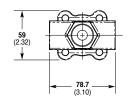
# **C60 Series Valves**

C62 valve with Stainless Steel body

# **Dimensions**

# C62 with 3/4" BSPT Ports mm (Inches)

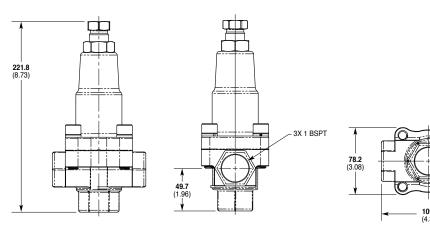






C63 valve with Brass body

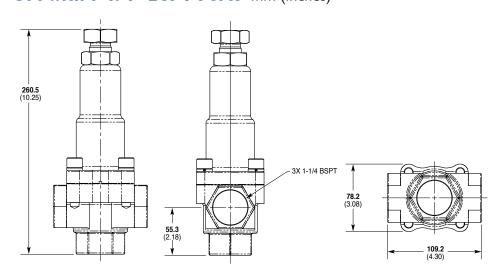
# C63 with I" BSPT Ports mm (Inches)







C64 valve with Stainless Steel body



# **C60 Series Valves How to Order**

# **Ordering Information**

 1 C
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 4 D
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A complete C62, C63 or C64 Model Number contains 11 digits, including 8 customer-specified design and material options, for example: C62DBBVSSEF.

Digit	Order Code	Description
1-3		Valve Configuration & Capacities
	C62	3-53.0 l/min (1-14 gpm)
	C63	3-94.6 l/min (1-25 gpm)
	C64	3-151.4 l/min (1-40 gpm)
4	D	Inlet/Outlet Ports BSPT Threaded Ports
5		Pressure Range (Spring Selection)
	Α	C62: 5-34 bar (75-500 psi)
		C63: 5-69 bar (75-1000 psi)
	_	C64: 5-69 bar (75-1000 psi)
	В	C62: 34-172 bar (500-2500 psi)
		C63: 69-172 bar (1000-2500 psi)
		C64: 69-172 bar (1000-2500 psi)
6		Body/Top Material
	В	Brass/Plated Steel
	H S	Hastelloy C/Plated Steel (available for C62 only) 316L Stainless Steel/Plated Steel
7	<u> </u>	O-rings/Diaphragm
•	J	PTFE/PTFE
	V	FKM/PTFE
8		Valve Seats
	Н	Hastelloy C (available for C62 only)
	R	316L Stainless Steel
	S	17-4 Stainless Steel
	T	Tungsten Carbide (available for C62 only)
9		Plungers
	Н	Hastelloy C (available for C62 only)
	R	316L Stainless Steel
	S	17-4 Stainless Steel
	T	Tungsten Carbide (available for C62 only)
10		Seat Size
	E	For C62 Models
	J	For C63 Models
	N	For C64 Models
11	_	Port Size
	F	For C62 Models (3/4")
	G	For C63 Models (1")
	Н	For C64 Models (1-1/4")

Hastelloy C Body available only for C62 models.

Hastelloy C and Tungsten Carbide Valve Seat/Plunger options available only for C62 models.

C62 models fitted with Tungsten Carbide Valve Seats/Plungers rated to 124 psi (1800 psi) maximum.

For Installation Guidelines, see page 9.

# **Ratings and Specifications**

Flow Capacity	Maximum		Minimum		
Model	gpm	l/min	gpm	l/min	
C62	14.0	53.0	1.0	3.8	
C63	25.0	94.6	1.0	3.8	
C64	40.0	151.4	1.0	3.8	

Pressure Range		Model Co	nfiguration	
		DA	DB	
C62	psi	75-500	500-2500	
	bar	5-34	34-172	
C63	psi	75-1000	1000-2500	
	bar	5-69	69-172	
C64	psi	75-1000	1000-2500	
	bar	5-69	69-172	

		3 0 7	07 172
Max. Temperature	93°C (	200°F)	
<b>Inlet &amp; Outlet Ports</b>			
C62	3/4″ B	SPT	
C63	1" BSP	T	
C64	1-1/4"	BSPT	
Weight			
C62	4.0 lbs	. (1.8 kg)	
C63	6.2 lbs	. (2.8 kg)	
C64	7.2 lbs	. (3.3 kg)	
C62 valves are used	l with Hy	dra-Cell mod	lels G04 G10 G12

C62 valves are used with Hydra-Cell models G04, G10, G12, G15, and G17.

C63 valves are used with Hydra-Cell model G25.

C64 Valves are used with Hydra-Cell model G35.

The model C62 seal-less valve is the most frequently specified pressure regulating valve in a Hydra-Cell pumping system.

# **Hydra-Cell® C Series Valves Reference**

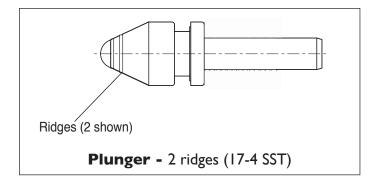
# **Identifying Metallic Components**

Since it is often difficult to distinguish between metallic materials used, identification marks have been added to several machined metallic components of Hydra-Cell pumps and valves.

# Plunger (C22/C23/C24 Valves)

Identified by ridges (or no ridges) around the tapered end.

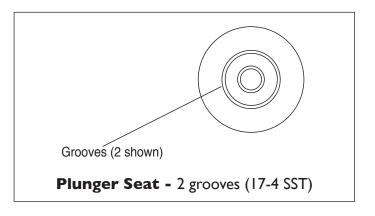
17-4 SST 2 ridges316L SST 1 ridgeHastelloy C No ridges



# Plunger Seat (C22/C23/C24 Valves)

Identified by circular V-shaped grooves (or no grooves) on one face.

17-4 SST 2 grooves316L SST I grooveHastelloy C No groove



# **Installation Guidelines**

Hydra-Cell C Series pressure regulating valves are installed on the discharge side of the pump to regulate the pressure of downstream process or equipment.

# Pressure Regulator (Relief Valve) Guidelines

- I. Size the pressure regulator valve so that when fully open, it will be large enough to relieve the full capacity of the pump without excessive over-pressurising of the system.
- 2. Locate the valve as close to the pump as possible and ahead of any other valves.
- 3. Adjust the pressure regulating valve to no more than 10% over the maximum working pressure of the system. Do not exceed the manufacturer's pressure rating for the pump and/or regulator.

# **C** Series Valves







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